

# UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO.

09/208,963

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LIU

J 97-2739

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CHARLES Q BUCKWALTER ALUMINUM COMPANY OF AMERICA ALCOA TECHNICAL CENTER 100 TECHNICAL DRIVE ALCOA CENTER PA 15069-0001 EXAMINER

ART UNIT

PAPER NUMBER

1742

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DATE MAILED:

01/19/01

Please find below and/or attached an Office communication concerning this application or proceeding.

**Commissioner of Patents and Trademarks** 

	Application No.	Applicant(e)
and the second s	Application No.	Applicant(s)
Office Action Summary	09/208,963	LIU ET AL.
	Examiner	Art Unit
	Harry D Wilkins, III	1742
The MAILING DATE of this communication ap	pears on the cover she	et with the correspondence address
Period for Reply	UVIC CET TO EVOID	E 2 MONTH/S\ EDOM
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR of after SIX (6) MONTHS from the mailling date of this communication.  - If the period for reply specified above is less than thirty (30) days, a recommendation of the period for reply is specified above, the maximum statutory perion failure to reply within the set or extended period for reply will, by state.  - Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).  - Status	I. 1.136 (a). In no event, however eply within the statutory minimu bd will apply and will expire SIX ute. cause the application to be	, may a reply be timely filed  n of thirty (30) days will be considered timely. (6) MONTHS from the mailing date of this communication.
1) Responsive to communication(s) filed on <u>06</u>	6 November 20 <u>00</u> .	
·	This action is non-final	
3) Since this application is in condition for allow closed in accordance with the practice under	wance except for form er <i>Ex par</i> te Quayle, 19	al matters, prosecution as to the merits is 35 C.D. 11, 453 O.G. 213.
Disposition of Claims		
4) Claim(s) 1-40 is/are pending in the application	on.	
4a) Of the above claim(s) is/are withdr	rawn from consideration	on.
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-40</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claims are subject to restriction and	or election requireme	nt.
Application Papers		
9) The specification is objected to by the Exam	iner.	•
10) The drawing(s) filed on is/are objecte	d to by the Examiner.	
11) The proposed drawing correction filed on	is: a)∏ approve	d b)  disapproved.
12) The oath or declaration is objected to by the		
Priority under 35 U.S.C. § 119		
13) Acknowledgment is made of a claim for fore	ign priority under 35 U	.S.C. § 119(a)-(d).
a) ☐ All b) ☐ Some * c) ☐ None of:		
1. Certified copies of the priority docume	ents have been receive	ed.
Certified copies of the priority docume		
3. Copies of the certified copies of the pr	riority documents have	been received in this National Stage
application from the International I * See the attached detailed Office action for a li	Bureau (PCT Rule 17.	2(a)).
14) Acknowledgement is made of a claim for do		
17/23 Acknowledgement is made of a sidilition do		
·		
Attachment(s)	_	
15) Notice of References Cited (PTO-892) 16) Notice of Draftsperson's Patent Drawing Review (PTO-948) 17) Information Disclosure Statement(s) (PTO-1449) Paper Not	) 19) 🔲 1	nterview Summary (PTO-413) Paper No(s) Notice of Informal Patent Application (PTO-152) Other:

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### DETAILED ACTION

1. Claims 1-40 are pending. New claims 21-40 have been entered. Claims 1 and 11-16 have been amended.

2. The rejection under 35 USC 112 has been withdrawn in view of the amendment filed on 6 November 2000.

## Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

4. Claims 1-20 and 23-40 are rejected under 35 U.S.C. 102(e) as being anticipated by Karabin et al (5,863,359).

This is merely a clarification of the rejection grounds for claims 1-20 as stated in the previous office action.

Karabin et al anticipate the claimed aluminum alloy composition. Karabin et al's alloy consists of 3.6 to 4.0 wt% copper, 1.0 to 1.6 wt% magnesium, 0.3 to 0.7 wt% manganese, 0.05 to 0.25 wt% zirconium, and the balance aluminum and inevitable impurities. The alloy is restricted to less than 0.05 wt% iron and less than 0.03 wt% silicon. The alloy is subjected to a heat treatment in a temperature range of 900-935°F, which includes values below its  $T_{max}$ . The alloy maintains the yield strength of 2324-T39, actually increasing it slightly. The alloy has properties among which  $\Delta K$  at a

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fatigue crack growth rate of 10  $\mu$ -inch/cycle increases above the baseline 2324-T39 alloy by more than 30% (see Table 1). Regarding the value of Cu<sub>target</sub>, the composition of Karabin et al falls within the claimed composition, therefore it is inherent that it would satisfy the Cu<sub>target</sub>.

With respect to the inclusion of zirconium in the alloy, it is accepted that the term "comprising" does not exclude the presence of other ingredients. See *Ex parte Muench*, 79 USPQ 92 (PTO Bd. App. 1948).

Regarding claim 2, Karabin et al teach (see abstract) an alloy composition that is within the limitations of W, X, Y, and Z on figure 5.

Regarding claim 3, Karabin et al teach (see abstract) composition ranges that overlap the instant claims, therefore it is inherent that the values of Cu<sub>target</sub> and Mg<sub>target</sub> are satisfied.

Regarding claims 4-8, Karabin et al teach (see col 8, table 1) a composition that increases  $\Delta K$  at a fatigue crack growth rate of 10 m-inch/cycle above the baseline 2324-T39 alloy by more than 30%.

Regarding claims 9-10 and 17-18, Karabin et al's composition (see abstract) is used for parts of a lower wing on an aircraft.

Regarding claims 11-16, Karabin et al teach (see abstract and col 8, table 1) a composition of claim 2, that increases  $\Delta K$  at a fatigue crack growth rate of 10 m-inch/cycle above the baseline 2324-T39 alloy by more than 30%.

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Regarding claims 19 and 20, it is inherent in the composition of Karabin et al that if the silicon were reduced further in the disclosed amount that the  $T_{\text{max}}$  would show an increase of 1-5°F.

Regarding claims 25, 28, 31, 34, 37 and 40, in table 1 Karabin et al show (see col 8, table 1) that  $\Delta K$  improves by 4.0 ksi/in<sup>2</sup> where R=0.1 and at a fatigue growth rate of 10  $\mu$ -inch/cycle.

Regarding claims 23, 26, 29, 32, 35 and 38, in table 1 Karabin et al show (see col 8, table 1) that  $K_{lc}$  for the alloy improves by 6 ksi/in<sup>2</sup> over the 2324-T39 alloy.

Regarding claims 24, 27, 30, 33, 36 and 39, with respect to the property of increased  $K_{app}$  over the 2324-T39 alloy, the composition taught by Karabin et al overlaps the composition and teaches a similar method of production as recited in the claims, therefore, one of ordinary skill in the art would have expected that the products taught by the reference would inherently have the same  $K_{app}$  as claimed.

### Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 21-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Karabin et al.

Karabin et al teach a composition that overlaps the instant claims, however there is no mention of what type of temper the alloy exists in. However, it is stated (see col 1,

line 64 to col 2 line 5) that aluminum alloys that are similar to 2024 or 2324 are normally tempered using T3-type tempers, typically T351 or T39. Therefore, it would have been obvious to temper the alloy of Karabin et al using the T351 or T39 methods because it is merely a modified 2324 aluminum alloy.

## Response to Arguments

- 7. Applicant's arguments filed 6 November 2000 have been fully considered but they are not persuasive.
- 8. In response to applicant's argument that the references fail to show certain features of applicant's invention, it is noted that the features upon which applicant relies (i.e., recrystallization) are not recited in the rejected claim(s). Although the claims are interpreted in light of the specification, limitations from the specification are not read into the claims. See *In re Van Geuns*, 988 F.2d 1181, 26 USPQ2d 1057 (Fed. Cir. 1993).
- 9. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

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the advisory action. In no event, however, will the statutory period for reply expire later

than SIX MONTHS from the date of this final action.

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to

applicant's disclosure.

Colvin et al (5,213,639) teach a similar alloy composition and heat treatment

method to the instant claims.

11. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Harry D Wilkins, III whose telephone number is 703-

305-9927. The examiner can normally be reached on M-F 8:30am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Roy V King can be reached on 703-308-1146. The fax phone numbers for

the organization where this application or proceeding is assigned are 703-305-3599 for

regular communications and 703-305-3599 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is 703-308-

0661.

Harry D Wilkins, III Examiner

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January 17, 2001

AM MARK

SUPERMSORY PATERIT EXAMINER

TECHNOLOGY CENTER 1700